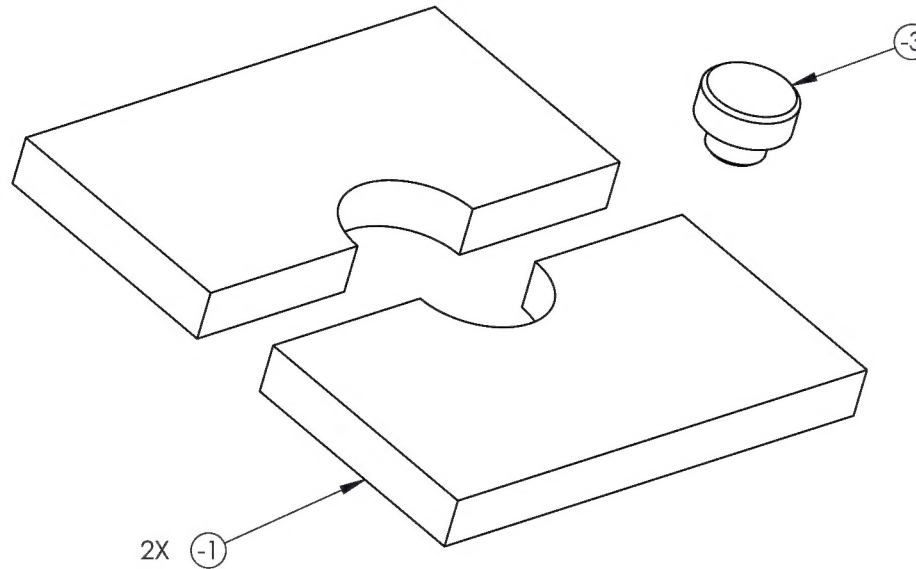


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		DELETED -1 ENGRAVE "DTE 1" AND "KPE 1". DELETED -3 "DET 2 (KPE 1)" FROM ENGRAVE NOTE.	12/21/2012	RJC	SE
2	16-0071	-1 CH'D MATERIAL WAS 1018 IS A36/1018/1020 HR, CH'D ENGRAVE NOTE WAS ENGRAVE T/N "RBW6500X01611W142B-3T" IS ENGRAVE T/N, S/N, "MADE IN USA". CH'D DIM WAS 2.955 IS 2.955 ±.03. -3 CH'D MATERIAL WAS 1018 IS A36/1018/1020 HR, CH'D ENGRAVE NOTE WAS ENGRAVE T/N "RBW6500X01611W142B-3T" IS ENGRAVE P/N "RBW6500X01611W142B-3T-3".	7/12/2016	RJC	SM



NOTE:
1. PART OF KIT RBW6505G00431-3T.
2. REF. AGUSTA P/N 3T6500X01611W142B.

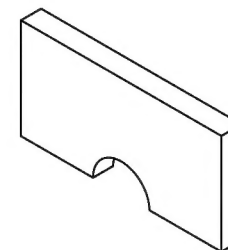
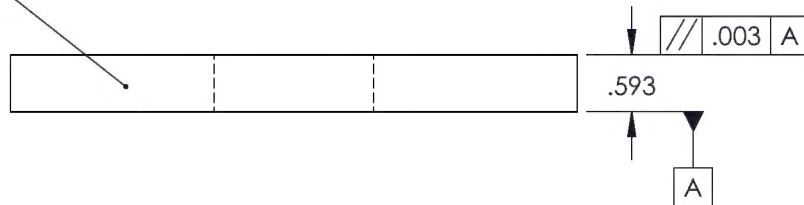
DART AEROSPACE	
TITLE SHAFT SUPPORT BEARING REMOVAL	
DWG NO. RBW6500X01611W142B-3T	REV 2
MAT'L HEAT TREAT FINISH SPEC	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°
DRAWN BY: CLOUGH	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
CHECKED: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
OPPS APPR: ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
QA APPR: LINDSAY	USED ON MODEL
APPROVED: MACKOVJAK	AW139
SCALE 1:2	DATE 10/14/2012
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	2	PLATE	A36/1018/1020 HR		2
			-3	1	KNOB	A36/1018/1020 HR		3

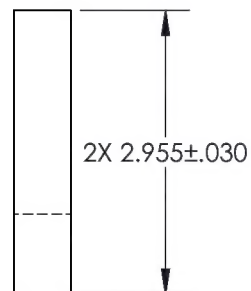
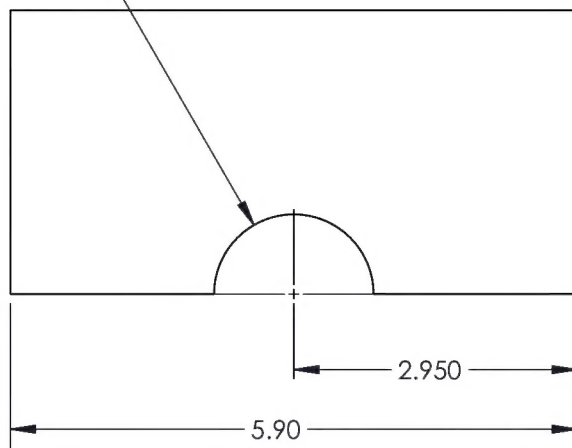
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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		DELETED -1 ENGRAVE "DTE 1" AND "KPE 1".	12/21/2012	RJC	SE
2	16-0071	-1 CH'D MATERIAL WAS 1018 IS A36/1018/1020 HR, CH'D ENGRAVE NOTE WAS ENGRAVE T/N "RBW6500X01611W142B-3T" IS ENGRAVE T/N, S/N, "MADE IN USA". CH'D DIM WAS 2.955 IS 2.955 ±.03.	7/12/2016	RJC	SM

ENGRAVE T/N, S/N,
"MADE IN USA"



Ø 1.660



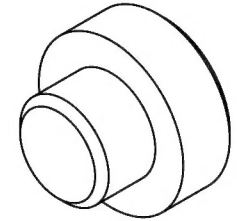
(-1)

PLATE

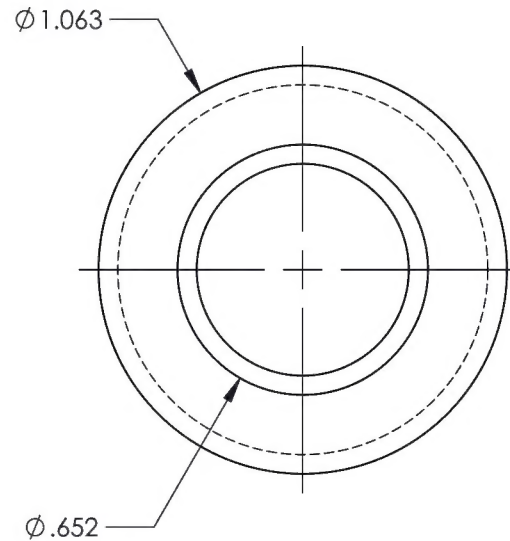
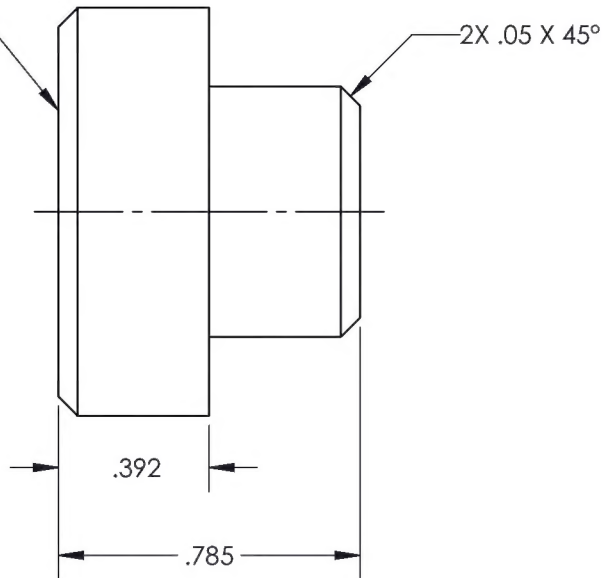
DART AEROSPACE	
TITLE SHAFT SUPPORT BEARING REMOVAL	
DWG NO. RBW6500X01611W142B-3T-1	REV 2
MAT'L A36/1018/1020 HR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH BLACK OXIDE	.XXX ± .005 FRACTIONS ± 1/8
SPEC QMSI-6.2.2 REV D	.XX ± .01 ANGLES ±.5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: MACKOVJAK	AFTER PLATING
SCALE 1:2	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 10/14/2012	USED ON MODEL
	AW139
	SHEET 2 OF 3

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		DELETED -3 "DET 2 (KPE 1)" FROM ENGRAVE NOTE.	12/21/2012	RJC	SE
2	16-0071	-3 CH'D MATERIAL WAS 1018 IS A36/1018/1020 HR. CH'D ENGRAVE NOTE WAS ENGRAVE T/N "RBW6500X01611W142B-3T" IS ENGRAVE P/N "RBW6500X01611W142B-3T-3".	7/12/2016	RJC	SM



ENGRAVE P/N:
"RBW6500X01611W142B-3T-3"



(-3)

KNOB

DART AEROSPACE	
TITLE SHAFT SUPPORT BEARING REMOVAL	
DWG NO. RBW6500X01611W142B-3T-3	REV 2
MAT'L A36/1018/1020 HR	UNLESS OTHERWISE SPECIFIED
HEAT TREAT	DIMENSIONS ARE IN INCHES
FINISH BLACK OXIDE	.XXX ± .005 FRACTIONS ± 1/8
SPEC QMSI-6.2.2 REV D	.XX ± .01 ANGLES ± 5°
DRAWN BY: CLOUGH	.X ± .1 SURFACES = 125°
CHECKED: DUERFELDT	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: MACKOVJAK	AFTER PLATING
SCALE 1:2	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 10/14/2012	USED ON MODEL
	AW139
	SHEET 3 OF 3